

Push Button

- 1 TO 4
- 2 TO RELAY 5
- 3 TO 17
- 4 TO 13

RELAY

- 2 TO 14
- 5 TO P/B 2
- 7 TO X2
- 8 TO TX1

TRANSFORMER

- H1 TO H3
- H1 TO L1
- H2 TO H4
- H4 TO L2
- TX1 TO RELAY 8
- TX2 TO OVERLOAD 96

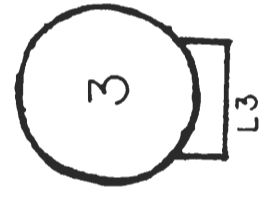
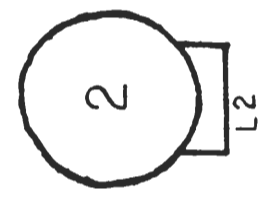
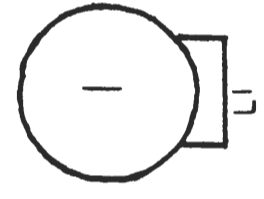
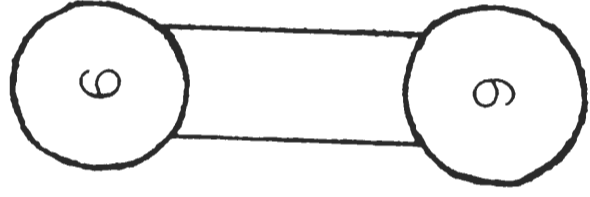
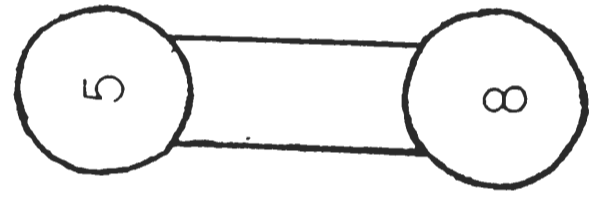
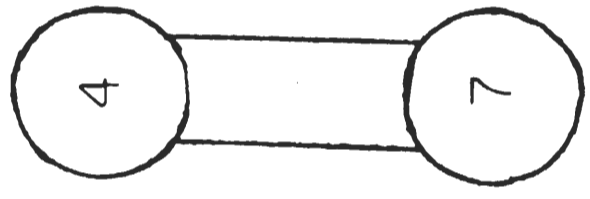
CONTACTOR

- L1 TO TRANSFORMER H1
- L2 TO TRANSFORMER H4
- 13 TO PB 4
- 14 TO PB 3 RELAY 2 COIL X1
- X2 TO 95
- 96 TO TRANSFORMER TX2
- X1 TO 14

BICO-BRAUN TIMER CIRCUIT

# STAR CONNECTION

HIGH VOLTAGE



LOW VOLTAGE

